

POSITION TRANSDUCERS











GEFRAN

BEYOND TECHNOLOGY

More than fifty years of experience, an organisation with a strong focus on the customer's needs and constant technological innovation have made Gefran a benchmark in the design and production of sensors, systems and components for industrial process automation and control. Expertise, flexibility and process quality are the factors that distinguish Gefran in the production of integrated tools and systems for specific applications in various fields of industry, with consolidated know-how in the plastics, mobile hydraulics, heating and lift sectors.

Technology innovation and versatility represent the catalogue's added value.

Technology, innovation and versatility represent the catalogue's added value, in addition to the ability to create specific application solutions in association with the world's leading machine manufacturers.





POSITION TRANSDUCERS

Linear and angular position transducers detect the position of mechanical parts in motion. Real-time position detection makes it possible to reduce machine cycle times and to intercept points for actuation of other servomechanisms in the stroke.

For example by introducing acceleration and deceleration ramps, Gefran has adopted a number of technologies for transduction of position measurement:

- POTENTIOMETRIC of military origin, in which the resistive and collector track are electrically connected by means of contact brushes mounted on the spool.
- MAGNETOSTRICTIVE HYPERWAVE uses the magnetic characteristic and micro-elastic deformation of the primary element to pinpoint the exact position of the cursor.
- HALL EFFECT uses the sinusoidal intersection of magnetic fields to determine the angular or linear position of the TWIIST transducer.
- MEMS technology calculates the angle of inclination in the three axes X, Y, Z with respect to the earth's axis.





HALL EFFECT TWIIST LS-A, LM-L, LM-C





ROTARY GRA, GRN

Gefran position transducers are made of robust materials that allow them to be used in most industrial applications, even in particularly adverse conditions.

The body of the position transducers is made of various materials such as anodised aluminium, AISI 316 stainless steel or PBT plastic, which mainly used in the automotive sector, and also resistant to UV rays, saline mist, acids and other aggressive agents.

Gefran position transducers are the result of years of experience and close collaboration with the best European research universities and research centres. Each transducer has been designed and manufactured with features aimed at satisfying the requirements of its particular application.



INCLINOMETERS/TILT GIG, GIT, DRAW WIRES GSF, GSH

APPLICATION SECTORS







































MAIN FEATURES

- Absolute position measurement: when the system is switched on, the transducer immediately provides the actual position, with no need for mechanical repositioning.
- Lifespan: from 100 million maneuvers
 of potentiometric transducers to the
 practically unlimited lifespan of HYPERWAVE
 MAGNETOSTRICTIVE transducers or HALL EFFECT
 transducers, thanks to the absence of contact
 between the transducer and its position reader.
- High resolution of the output signal: from virtually infinite for potentiometers to 0.5 µm for magnetostrictive transducers.

- Easy installation and simple connection to the most common instruments and PLCs.
- Possibility of simultaneously managing up to 16
 position readers with the same transducer and
 providing the displacement speed (WPA-F/WRA-F
 series magnetostrictive in Profinet and series
 WPA-E/WRA-E in Ethercat).
- Sensors guaranteed up to 2 years (5 years magnetostrictive models).



POTENTIOMETERS PZ34, PME, PY1

ANALOGUE AND DIGITAL INFORMATION

Gefran manufactures both transmitters and transducers with the following electrical outputs:

ANALOGUE

- Ratiometric
- · Voltage divider 1 to 60Vdc
- · 0...20mA, 4...20mA
- · 0.5...4.5Vdc, 0...5Vdc, 0...10Vdc









DIGITAL

- · SSI with 16, 21, 24, 25 bit binary or gray code output data format
- · Position resolution up to 0.5 µm
- · Sampling time 250 msec



IO-Link

- · IO-Link with digital output format 32 bit position, 16 bit speed, 2 bit SSC
- \cdot 5, 10, 20, 50, 100 µm resolution
- · Sampling time 1 msec
- · Speed data resolution 0.5 mm/sec
- · Setting of 2 cams or shut-off thresholds (Single/Two/Window)



- · Position resolution settable via software up to 1 μm
- · Speed resolution up to 0.25 mm/sec
- · Position and speed measurement with up to 4 indipendent cursors
- · Setting of 4/8 cams or shut-off thresholds



- · Profinet RT (real time) & IRT (Isochronous Real time) interface (ver. 2.3)
- · General or Encoder profile vr. 4.2
- · Position resolution settable via software up to 0.5 μm
- · Speed resolution up to 0.25 mm/sec
- · Position and speed measurement with up to 16 indipendent cursors
- · Number of Work Hours, Maximum and real temperature, active cursor control



- · CANopen OVER ETHERCAT (COE) PROTOCOL
- · Position resolution settable via software up to 0.5 μm
- · Position and speed measurement with up to 16 indipendent cursors
- · Number of working hours, maximum and real temperature, cursor active control
- CANopen CIA DS301 and DS406 with the following special features
- · Selectable baud rate from 10KBaud to 1MBaud
- · Real-time resolution switching (2 to 40 micron)
- · Position and speed measurement of 1 or 2 indipendent cursors
- · Setting 4/8 cams or shut-off thresholds



· 14 bit digital resolution











MAGNETOSTRICTIVE TECHNOLOGY

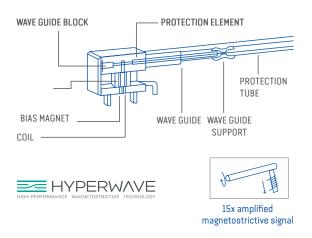
The evolution of the rectilinear potentiometric transducer is represented by magnetostrictive position transmitters in which there is no contact between the transducer and its cursor.

The measuring element consists of a special alloy tube flanked by a copper conductor.

The measurement process takes place through the interaction of mechanical waves and electromagnetic fields. Tipically, every millisecond, a 3 Ampere pulse of current of 3 microseconds is sent along the tube, thanks to the sensor's electronics; the interaction between the current pulse and the magnetic field generated by the position magnet creates a torsion that spreads across the magnetostrictive guide wire in the form of a torsional mechanical wave. By measuring the time between sending the electrical excitation signal and detecting the sonic wave on the magnetostrictive return wire, the exact position of the magnet can be calculated down to the nearest micron.

The sonic wave travels over the magnetostrictive element at approximately 2850 metres/second and the position information is updated an average of 1000 times in one second.

Thanks to this technology there is no direct contact between the moving parts and therefore no wear on the transducer.



HALL EFFECT TECHNOLOGY

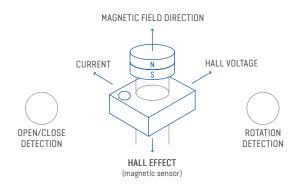
A Hall effect sensor is a transducer that varies its output voltage in response to a magnetic field. Hall effect devices are used as proximity and positioning sensors. This is a more reliable and durable solution to a mechanical switch, as there are no problems with the wear. The Hall effect refers to the voltage that can be measured across a conductor (or semiconductor) when an electric current flowing through it is affected by a magnetic field. Under these conditions a transverse voltage is generated perpendicularly to the applied current, due to the balanceing of the Lorentz and electrical forces. Small size of the integrated package reduces system space and the associated mechanical complexity of implementation.

The Hall effect sensor detects the magnetic field and produces an analogue or digital signal, which is converted into a standard signal, depending on the requirements of the electronic system.

Creation of a voltage (VH) across a conductor carrying a current and subjected to a magnetic

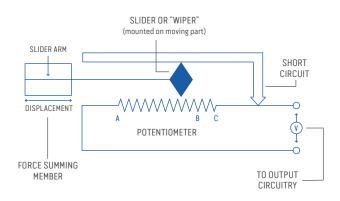
field is known as the Hall effect, after the American

physicist Edwin Hall, who discovered it in 1879.



POTENTIOMETRIC TECHNOLOGY

The key element in potentiometric transducer consists of two linear tracks, both of which are the same length as the maximum displacement to be measured and made of a conductive material. A movable cursor with two connected sliding contacts (brushes) acts as a bridge between the two tracks, and measures the potential difference between the first, resistive track and the second, conductive track.

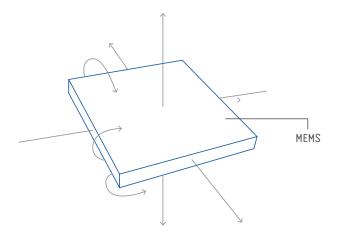


The cursor may be external to the device, and therefore connectable as long as directly to the moving object, whose displacement is to be measured, or it may be internal: a rod, or stem, is used as the actuator of the external movement on the potentiometer cursor. To ensure a high degree of measurement accuracy, it is essential to ensure high quality of the resistive track. Only in this way will the position of the contact on the track correspond to an accurate and repeatable voltage output value. Gefran manufactures all the resistive tracks of its potentiometric transducers in-house, and is therefore able to guarantee measurement reliability and precision.

The relative simplicity of this type of technology allows it to be used in models with a small footprint. Gefran potentiometers do not require any control logic and are therefore quick and easy to install.

MEMS TECHNOLOGY

MEMS stands for Micro Electro-Mechanical Systems and is one of the most promising technologies of the 21st century, revolutionising the design paradigms of electronic and computer systems. As a result of this technology, it has been possible to bring electromechanical functions that could previously only be implemented with electrotechnical technologies down to the nanometric level, thus reducing consumption. Sensors were the first practical application of Mems technology. A perfect example of the application of this technology is the inclinometer for controlling angular orientation on the X/Y and Z axes with respect to the earth's axis.





TRANSDUCER SELECTION GUIDE

LENGTH OR ANGLE TO BE MEASURED

Gefran transducers can be used to detect linear displacements on strokes from a minimum of 10 mm to a maximum of 8300 mm, or angular measurements ranging from +10° to +-180°.

It should always be kept in mind that two strokes are normally specified:

- · mechanical stroke: This is the effective translation that the transducer cursor can make:
- useful electrical stroke: this is the part of the mechanical stroke in which the linearity of the transducer is guaranteed.

This means that when studying the application, it is necessary to choose a transducer with a useful electrical stroke equal to or greater than the maximum movement of the moving part.



LT



WPA



РК





TYPES OF POSITION DETECTION

In order to make it possible to detect the movement of an object, the transducer is structured with a moving part, which is normally attached to the object itself.

This moving part is usually of two types:

- · rod: this is the classic system used by potentiometers and consists of a rod that retracts into the body of the transducer, reporting the movement to the sensor's internal parts;
- · cursor: this is a more compact solution using a cursor that becomes an integral part of the moving part to be detected.

It is available on some potentiometers (PK, PME and PMI series) as well as on most magnetostrictives. (WPG, WRG, WPP, WRP, WPA, WRA...) Note that the cursor may be guided (slide or ring) or completely free in relation to the transducer (floating magnetic cursor).

GEFRAN TRANSDUCERS AND INSTRUMENTS:

THE WINNING COMBINATION

Gefran instrumentation and position transducers are the best solution for detecting the position of moving mechanical parts.

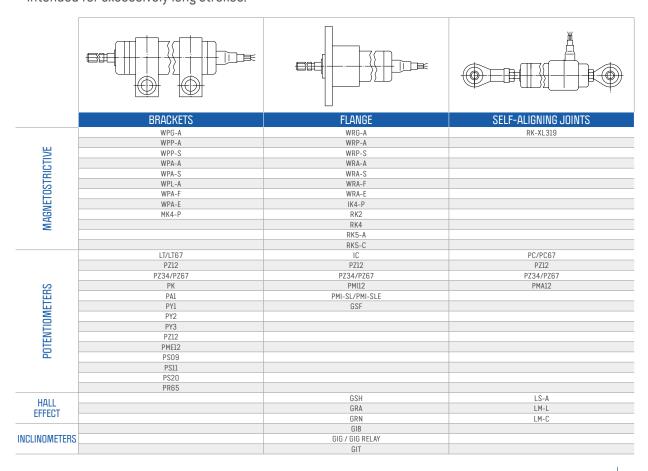
Gefran instruments are designed with user-configurable digital inputs in mV/V, voltage and current.



ANCHORAGE SYSTEM

The transducer can be mounted using three types of support:

- brackets: this is the most traditional method; it requires a free surface on which to install the transducer and involves use of two or more brackets, depending on the length of the sensor;
- flanges: ideal in applications where the stem must pass through a borehole and the transducer must be fixed to the walls of the borehole; in this case, care must be taken with the conditions of use, especially in the case of high strokes;
- self-aligning joints: used to fasten the ends of the transducer directly to the moving parts; this eliminates other fastening points and allows offset movements to be detected; this system is not intended for excessively long strokes.





MAGNETOSTRICTIVE POSITION TRANSDUCERS

MAIN TECHNICAL CHARACTERISTICS





HYPERWAVE





	HIGH PERFORMANCE MACHETOSTRICTIVE TECHNOLOGY	HIGH PERFORMANCE MACHITOGRATIVE TECHNOLOGY	HIGH-PERFORMANCE MAGNETOSTRICTIVE TOOMNOLOG	HIGH PERFORMANCE MAGNETOSTRICTIVE TECHNOLOGY	
MODEL	WPG-A	WPP-A	WPP-S	WPA-A	
USEFUL ELECTRICAL STROKE	501500 mm	502500 mm	502500 mm	504000 mm	
INDEPENDENT LINEARITY	±0.02%	± 0.02%± 0.04%	±0.02%	± 0.01%± 0.04%	
RESOLUTION	infinite (limited only by output noise)	16 bit (Max. noise 5 mVpp)	16 bit (Max. noise 5 mVpp) 20 μm - 40 μm		
REPEATABILITY	≤ 0.01 mm	< 0.01 mm	< 0.02 mm	< 0.01 mm	
SAMPLING TIME	1 ms to 3 ms (depending on stroke)	0.5 ms to 2 ms (depending on stroke)	0.5 ms to 4 ms (depending on stroke)	0.5 ms to 3 ms (depending on stroke)	
PROPERTIES OF MEASUREMENT PRINCIPLE	Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)	
OPERATING TEMPERATURE	-20+75°C	- 30+75°C	-30+90°C	-30+85°C	
STORAGE TEMPERATURE	-40+100°C	-40+100°C	-40+100°C	-40+100°C	
POSITION READER SHIFT SPEED	≤10 m/s	≤10 m/s	≤10 m/s	≤10 m/s	
SLIDING CURSOR SHIFT FORCE	≤1N	≤1N	≤1N	≤1N	
LIFESPAN	Theoretically unlimited	Theoretically unlimited	Theoretically unlimited	Theoretically unlimited	
TRANSDUCER BODY CONSTRUCTION MATERIAL	Anodised aluminium nylon 66 gf 40	Anodised aluminium Nickel-plated zamak	Anodised aluminium Nickel-plated zamak	Anodised aluminium Nickel-plated zamak	
POSITION READER CONSTRUCTION MATERIAL	Magnetic cursor nylon 66 gf 40 floating sliding cursor	Magnetic cursor nylon 66 gf 40 floating sliding cursor	Magnetic cursor nylon 66 gf 40 floating sliding cursor	Magnetic cursor nylon 66 gf 40 floating sliding cursor	
ELECTRICAL CONNECTIONS	WPG-A-M Conn. 4 poles EN175301-803A WPG-A-A Conn. 5 poles M12	WPP-A-A Conn. 5 poles M12 M. WPP-A-B Conn. 6 poles M16 M. WPP-A-C Conn. 8 poles M16 M. WPP-A-H Conn. 8 poles M12 M. WPP-A-F 6-wire PVC cable 1 m.	WPP-S-B Conn. 6 poles M16 M. WPP-S-C Conn. 8 poles M16 M. WPP-S-D Conn. 7 poles M16 M. WPP-S-H Conn. 8 poles M12 M. WPP-S-F 6-wire PVC cable 1 m. WPP-S-R 7-wire PUR cable 1 m.	WPA-A-A Conn. 5 poles M12 M. WPA-A-B Conn. 6 poles M16 M. WPA-A-C Conn. 8 poles M16 M. WPA-A-H Conn. 8 poles M12 M. WPA-A-F 6-wire PVC cable 1 m. WPA-A-R 7-wire PUR cable 1 m.	
OUTPUT SIGNALS	Analogue 1 cursor position	Analogue 2 position and speed cursors	SSI 1 position cursor	Analogue 2 position and speed cursors	
	0-10Vdc/10-0Vdc 0,1-10,1Vdc/10,1-0,1Vdc 0-20mA/20-0mA 4-20mA/20-4mA	0-10Vdc/10-0Vdc 0-5Vdc/5-0Vdc 0-20mA/20-0mA 4-20mA/20-4mA	24 bit (Bin./Gray) 25 bit (Bin./Gray) 21+1 bit (Bin./Gray) (FM357)	0-10Vdc/10-0Vdc 0-5Vdc/5-0Vdc 0-20mA/20-0mA 4-20mA/20-4mA	
PROTECTION RATING	IP67	IP67	IP67	IP67	
MECHANICS AND ANCHORAGE	Mechanical drive with joint for taking up play or with floating magnet cursor. Brackets with variable centre-to- centre distance	Mechanical drive with joint for taking up play or with floating magnet cursor. Brackets with variable centre-to- centre distance	Mechanical drive with joint for taking up play or with floating magnet cursor. Brackets with variable centre-to-centre distance	Mechanical drive with joint for taking up play or with floating magnet cursor. Brackets with variable centre-to-centr distance	
HOUSING SIZE/LENGTH	204 1654 mm	204 2654 mm	204 2654 mm	2044154 mm	
	ANALOGUÉ	ANALOGÚE	<i>نحد</i>	ANALOGUÉ CUL US	













WPA-S	WPL-A	MK4-P	WPA-F	WPA-E	
504000 mm	504000 mm	504000 mm	504000 mm	504000 mm	
± 0.01%± 0.02%	± 0.01% ± 0.02%	± 0.01%± 0.02%	± 0,01% ± 0,02%	± 0,01% ± 0,02%	
0.5 μm - 40 μm	5,10,20,50,100 μm	lμm	0,5 μm	0,5 μm	
< 0.01 mm	< 0.01 mm	< 0.01 mm	< 0.01 mm	< 0.01 mm	
0.5 ms to 4 ms (depending on stroke)	0.5 ms to 4 ms (depending on stroke)	1 ms to 4 ms (depending on stroke)	0,5ms to 3ms (depending on stroke)	0,5ms to 3ms (depending on stroke)	
Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)	
- 30+90°C	-30+90°C	-40+85°C	-40+85°C	-40+85°C	
-40+100°C	-40+100°C	-40+100°C	-40+100°C	-40+100°C	
≤10 m/s	≤10 m/s	≤10 m/s	≤10 m/s	≤10 m/s	
≤1N	≤lN	≤1N	≤1N	≤lN	
Theoretically unlimited	Theoretically unlimited	Theoretically unlimited	Theoretically unlimited	Theoretically unlimited	
Anodised aluminium Nickel-plated zamak	Anodised aluminium Nickel-plated zamak	Anodised aluminium Nickel-plated zamak	Anodised aluminium Nickel-plated zamak	Anodised aluminium Nickel-plated zamak	
Magnetic cursor nylon 66 gf 40 floating sliding cursor	Magnetic cursor nylon 66 gf 40 floating sliding cursor	Magnetic cursor nylon 66 gf 40 floating sliding cursor	Magnetic cursor nylon 66 gf 40 floating sliding cursor	Magnetic cursor nylon 66 gf 40 floating sliding cursor	
WPA-S-B Conn. 6 poles M16 M. WPA-S-C Conn. 8 poles M16 M. WPA-S-D Conn. 7 poles M16 M. WPA-S-H Conn. 8 poles M12 M. WPA-S-F 6-wire PVC cable 1 m. WPA-S-R 7-wire PUR cable 1 m.	WPL-A-A Conn. 5 poles M12 M.	MK4P-W Conn. 5-poles M12 F. MK4P-W Conn. 4 poles M8 M. MK4P-W Conn. 5 poles M12 M.	WPA-F Conn. 5-poles M12 F. (cod. D) WPA-F Conn. 4-poles M8 M. (cod. A) WPA-F Conn. 5-poles M12 M. (cod. D)	WPA-E Conn. 5-poles M12 F. (cod. D) WPA-E Conn. 4-poles M8 M. (cod. A) WPA-E Conn. 5-poles M12 M. (cod. D)	
SSI 1 position cursor	IO Link 1 position and speed, cursor SSC	PROFIBUS 4 position and speed cursors , 4 digital cams	PROFINET 16 position and speed cursors (General Profile) 1 position and speed cursors (Encoder Profile)	ETHERCAT 16 position and speed cursors	
24 bit (Bin./Gray) 25 bit (Bin./Gray) 21+1 bit (Bin./Gray) (FM357)	24 bit (Bin./Gray) 25 bit (Bin./Gray) 21+1 bit (Bin./Gray) (FM357)	DPVO Profibus interface on RS485 according to IEC 61158	IO Profinet interface RT & RTI protocol General Profile Encoder Vr. 4.2 Profile	CANopen OVER ETHERCAT (COE) PROTOCOL	
IP67	IP67	IP67	IP67	IP67	
Mechanical drive with joint for taking up play or with floating magnet cursor Brackets with variable centre-to-centre distance	Mechanical drive with joint for taking up play or with floating magnet cursor Brackets with variable centre-to-centre distance	Mechanical drive with joint for taking up play or with floating magnet cursor Brackets with variable centre-to-centre distance	Mechanical drive with joint for taking up play or with floating magnet cursor Brackets with variable centre-to- centre distance	Mechanical drive with joint for taking up play or with floating magnet curso Brackets with variable centre-to- centre distance	
204 4154 mm	204 4154 mm	232 4182 mm	235 4185 mm	235 4185 mm	
c UL US	⊗ IO -Link c ŲL us	.	PBPFO® ONETO	Ether CAT.	



CURSORS - POSITION READERS

WPG SERIES







PCUR222



PCUR202

WPP / WPA SERIES



PCUR210



PCUR211



PCUR212



PCUR202

MK4 SERIES



PCUR035



PCUR036



PCUR037



PCUR039

ANCHORAGE BRACKETS



WPG SERIES

PKIT590 int. 42.5mm PKIT591 int. 50mm



WPP / WPA / MK4 SERIES

PKIT090 int. 42.5mm PKIT091 int. 50mm

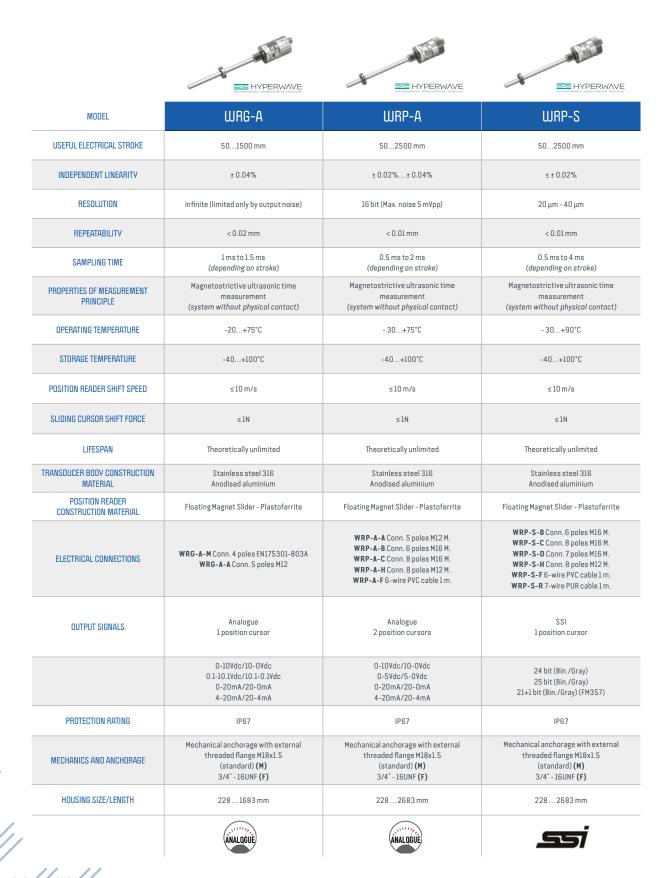
MAGNETOSTRICTIVE TRANSDUCER CONNECTORS WITH ALUMINIUM PROFILE

			WPG-A	WPP-A	WPP-S	WPA-A	WPL-A	WPA-S	MK4-P	WPA-F	WPA-E
CON069	4 PIN EV	IP67	Х								
CON006	4 PIN EV	IP65	Х								
CON031	5 PIN M12	IP67	Х	Х		Х	Х			Х	Х
CON041	5 PIN M12 90°	IP67	Х	Х		Х	Х			Х	Х
CON035	8 PIN M12	IP67		Х	Х	Х		Х			
CON 042	8 PIN M12 90°	IP67		Х	Х	Х		Х			
CON117	8 PIN M12 90° (UL)	IP67		Х	Х	Х		Х			
CON021	6 PIN M16	IP40		Х	Х	Х		Х			
CON 022	6 PIN M16	IP67		Х	Х	Х		Х			
CON118	6 PIN M16 (UL)	IP67		Х	Х	Х		Х			
CON 023	6 PIN M16 90°	IP67		Х	Х	Х		Х			
CON 026	7/8 PIN M16	IP40		Х	Х	Х		Х			
CON 027	7/8 PIN M16	IP67		Х	Х	Х		Х			
CON 028	7/8 PIN M16 90°	IP67		Х	Х	Х		Х			
CAV011	M12 5 PIN CABLE 2M.	IP67	Х	Х		Х				Х	Х
CAV021	M12 5 PIN 90° CABLE 2M.	IP67	Х	Х		Х				Х	Х
CAV 002	M12 8 PIN CABLE 2M.	IP67		Х	Х	Х		Х			
CAV005	M12 8 PIN 90° CABLE 2M.	IP67		Х	Х	Х		Х			
CON380	5 PIN M12 M.	IP67							Х		
CON390	5 PIN M12 F.	IP67							Х		
CON089	4 PIN M12 M. COD. D	IP67								Х	Х
PCAV700	M8 4 PIN CABLE 3M.	IP67							Х		
PCAV702	M8 F. 5 PIN CABLE 3M.	IP67							Х		
PCAV703	M8 M. 5 PIN CABLE 3M.	IP67							Х		
CAV501	2 (M/F) M12 5 PIN CABLE 2M.	IP67					Х				
CAV502	2 (M/F) M12 5 PIN CABLE 5M.	IP67					Х				
CAV503	2 (M/F) M12 5 PIN CABLE 10M.	IP67					Х				



MAGNETOSTRICTIVE POSITION TRANSDUCERS

MAIN TECHNICAL CHARACTERISTICS













WRA-A	WRA-S	IK4-P	WRA-F	WRA-E
504000 mm	504000 mm	504000 mm	504000 mm	504000 mm
± 0.01%± 0.04%	± 0.01%± 0.02%	± 0.01%± 0.02%	± 0.01% ± 0.02%	± 0.01% ± 0.02%
16 bit (Max. noise 5 mVpp)	0.5 μm - 40 μm	1μm	0.5 μm	0.5 µm
< 0.01 mm	< 0.01 mm	< 0.01 mm	< 0.01 mm	< 0.01 mm
0.5 ms to 3 ms (depending on stroke)	0.5 ms to 4 ms (depending on stroke)	1 ms to 4 ms (depending on stroke)	0,5ms to 3ms (depending on stroke)	0,5ms to 3ms (depending on stroke)
Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)
-30+85°C	-30+90°C	-40+85°C	-40+85°C	- 40+85°C
-40+100°C	-40+100°C	-40+100°C	-40+100°C	-40+100°C
≤10 m/s	≤10 m/s	≤10 m/s	≤10 m/s	≤10 m/s
≤lN	≤1N	≤1N	≤lN	≤1N
Theoretically unlimited	Theoretically unlimited	Theoretically unlimited	Theoretically unlimited	Theoretically unlimited
Stainless steel 316 Anodised aluminium	Stainless steel 316 Anodised aluminium	Stainless steel 316 Anodised aluminium	Stainless steel 316 Anodised aluminium	Stainless steel 316 Anodised aluminium
Floating magnet slider - Plastoferrite	Floating magnet slider - Plastoferrite	Floating magnet slider Anodised aluminium	Floating magnet slider Anodised aluminium	Floating magnet slider Anodised aluminium
WRA-A-A Conn. 5 poles M12 M. WRA-A-B Conn. 6 poles M16 M. WRA-A-C Conn. 8 poles M16 M. WRA-A-H Conn. 8 poles M12 M. WRA-A-F 6-wire PVC cable 1 m. WRA-A-R 7-wire PUR cable 1 m.	WRA-S-B Conn. 6 poles M16 M. WRA-S-C Conn. 8 poles M16 M. WRA-S-D Conn. 7 poles M16 M. WRA-S-H Conn. 8 poles M12 M. WRA-S-F 6-wire PVC cable 1 M. WRA-S-R 7-wire PUR cable 1 m.	MK4P-W Conn. 5 poles M12 F. MK4P-W Conn. 4 poles M8 M. MK4P-W Conn. 5 poles M12 M.	WRA-F Conn. 5 poles M12 F. (cod. D) WRA-F Conn. 4 poles M8 M. (cod. A) WRA-F Conn. 5 poles M12 M. (cod. D)	WRA-E Conn. 5 poles M12 F. (cod. D) WRA-E Conn. 4 poles M8 M. (cod. A) WRA-E Conn. 5 poles M12 M. (cod. D)
Analogue 2 position and speed cursors	SSI 1 position cursor	PROFIBUS 4 position and speed sliders 4 digital cams	PROFINET 16 position and speed cursors (General Profile) 1 position and speed cursors (Encoder Profile)	ETHERCAT 16 position and speed cursors
0-10Vdc/10-0Vdc 0-5Vdc/5-0Vdc 0-20mA/20-0mA 4-20mA/20-4mA	24 bit (Bin./Gray) 25 bit (Bin./Gray) 21+1 bit (Bin./Gray) (FM357)	DPVO Profibus interface on RS485 according to IEC 61158	IO Profinet interface RT & RTI protocol General Profile Encoder Vr. 4.2 Profile	CANopen OVER ETHERCAT (COE) PROTOCOL
IP67	IP67	IP67	IP67	IP67
Mechanical anchorage with external threaded flange M18x1.5 (standard) (M) 3/4" -16UNF (F)	Mechanical anchorage with external threaded flange M18x1.5 (standard) (M) 3/4"-16UNF (F)	Mechanical anchorage with external threaded flange M18x1.5 (standard) (M) 3/4"-16UNF (F)	Mechanical anchorage with external threaded flange M18x1.5 (standard) (M) 3/4"-16UNF (F)	Mechanical anchorage with external threaded flange M18x1.5 (standard) (M) 3/4" - 16UNF (F)
228 4183 mm	228 4183 mm	233 4188 mm	2374192 mm	2374192 mm
ANALOGUE CUL US	SS CULUS	<u>P</u> B₽₽₽	PROFIL®	Ether CAT.

















CURSORS POSITION READERS

		WRG-A	WRP-A	WRP-S	WRA-A	WRA-S	IK4-P	WRA-F	WRA-E	RK2	RK4	RK5-A	RK5-C
	Ø32 x Ø13,5 x H7,9mm.	PCUR095	PCUR095	PCUR095	PCUR095	PCUR095	PCUR610	PCUR095	PCUR095	PCUR022	PCURO22		
100	Ø32 x Ø13,5 x H7,9mm.	PCUR096	PCUR096	PCUR096	PCUR096	PCUR096	PCUR023	PCUR096	PCUR096	PCUR023	PCUR023		
	Ø25,4 x Ø13,5 x H7,9mm.	PCUR097	PCUR097	PCUR097	PCUR097	PCUR097	PCUR600	PCUR097	PCUR097	PCUR024	PCUR024		
	Ø44 x Ø12 x H52,4mm. AISI 316	PCUR098	PCUR098	PCUR098	PCUR098	PCUR098	PCUR026	PCUR098	PCUR098	PCUR026	PCUR026		
	Ø42 x Ø15 x H52,4mm. AISI 316						PCUR027			PCUR027	PCUR027		
	Ø25,4 x Ø13,5 x H8mm.											PKIT528	PKIT528
	Ø33 x Ø13,5 x H8mm.											PKIT529	PKIT529
P+ M												PKIT525	PKIT525
P+M+P												PKIT526	PKIT526
P+M+A												PKIT527	PKIT527

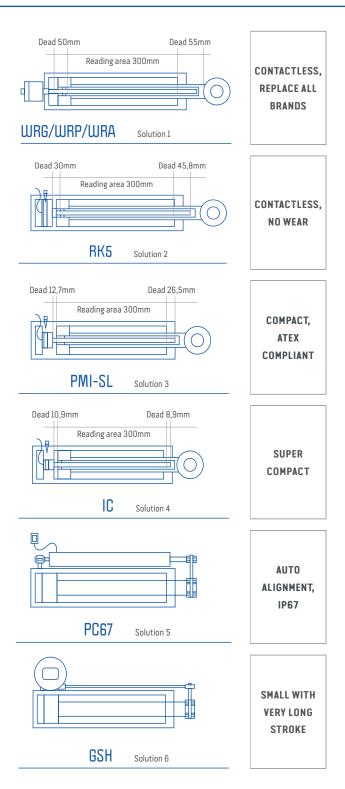


P - Plastic

M - Magnet

A - AISI 420 stainless steel

GEFRAN'S UNIQUE COMPREHENSIVE RANGE



Gefran is the only sensor manufacturer in the world to offer such a complete range of solutions for detecting the position of the piston in a hydraulic or pneumatic cylinder.

Some transducers are designed to be fully integrated in the cylinders, while others are partially integrated or totally external. The sensors are designed for different uses: steelmaking, industry, self-propelled vehicles, and for use in potentially explosive areas.

All this to meet the needs of a variety of applications: from sensors fully protected against external agents to easily replaceable sensors, identifying the needs with our customers' engineers.

Gefran is in daily contact with the world's leading cylinder manufacturers, studying the best way to integrate sensors into their projects with them. Gefran assesses correct sensor installation with experienced mechanical engineers.



MAGNETOSTRICTIVE POSITION TRANSDUCERS

MAIN TECHNICAL CHARACTERISTICS







MODEL	RK2	RK4	RK5-A
USEFUL ELECTRICAL STROKE	504000 mm	504000 mm	502500 mm
INDEPENDENT LINEARITY	< ± 0.02% F.S. (minimum ± 0.060 mm)	< ± 0.02% F.S. (minimum ± 0.060 mm)	< ±0.04% F.S. (minimum ±0.10 mm)
RESOLUTION	Infinite	Infinite	Infinite
REPEATABILITY	< 0.01 mm	< 0.01 mm	< 0.01 mm
SAMPLING TIME	1 ms to 2 ms (depending on stroke)	1 ms to 2 ms (depending on stroke)	1 ms to 2 ms (depending on stroke)
PROPERTIES OF MEASUREMENT PRINCIPLE	Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)
OPERATING TEMPERATURE	- 55+100°C	- 55+100°C	- 55+100°C
STORAGE TEMPERATURE	- 55+125°C	- 55+125°℃	- 55+125°C
POSITION READER SHIFT SPEED	≤ 600 rpm	≤ 600 rpm	≤ 600 rpm
SLIDING CURSOR SHIFT FORCE	≤ 0.20 Ncm	≤1.8 Ncm	≤ 0.20 Ncm
LIFESPAN	Theoretically unlimited	Theoretically unlimited	Theoretically unlimited
TRANSDUCER BODY CONSTRUCTION MATERIAL	Stainless steel 316	Stainless steel 316	Stainless steel 316
POSITION READER CONSTRUCTION MATERIAL	Magnetic cursor Floating Anodised aluminium	Magnetic cursor Floating Anodised aluminium	Magnetic cursor Floating Anodised aluminium
ELECTRICAL CONNECTIONS	RK2 PUR 8-wire cable 1 m.	RK4 Conn. 5 poles M12 M.	RK5-A Conn. 5 poles M12 M.
OUTPUT SIGNALS	Analogue 1 position cursor	Analogue 1 position cursor	Analogue 1 position cursor
	0.1-10.1Vdc/10.1-0.1Vdc 0.1-5.1Vdc/5.1-0.1Vdc 4-20mA/20-4mA	0.1-10.1Vdc/10.1-0.1Vdc 0.1-5.1Vdc/5.1-0.1Vdc 0-20mA/20-0mA 4-20mA/20-4mA	0.5-9.5Vdc/9.5-0.5Vdc 0.5-4.5Vdc/4.5-0.5Vdc 0-20mA/20-0mA 4-20mA/20-4mA
PROTECTION RATING	IP67	IP67	IP69K
MECHANICS AND ANCHORAGE	Mechanical anchorage with ø33mm internal flange	Mechanical anchorage with external threaded flange M18x1.5 (standard) (M) 3/4"-16UNF (F)	Mechanical anchorage with ø48mm internal flange
HOUSING SIZE/LENGTH	182 4182 mm	1904190 MM	154.7 2609.7 mm
	ANALOGUE	ANALOGUE	ANALOGUE





MODEL	RK5-C	RK2 XL319		
USEFUL ELECTRICAL STROKE	502500 mm	501000 mm		
INDEPENDENT LINEARITY	<±0.04% F.S. (minimum ± 0.10 mm)	< ± 0.02% F.S. (minimum ± 0.060 mm)		
RESOLUTION	Infinite	Infinite		
REPEATABILITY	< 0.01 mm	< 0.01 mm		
SAMPLING TIME	1 ms to 2 ms (depending on stroke)	1 ms to 2 ms (depending on stroke)		
PROPERTIES OF MEASUREMENT PRINCIPLE	Magnetostrictive ultrasonic time measurement (system without physical contact)	Magnetostrictive ultrasonic time measurement (system without physical contact)		
OPERATING TEMPERATURE	- 55+100°C	- 55+100°C		
STORAGE TEMPERATURE	- 55+125°C	- 55+125°C		
POSITION READER SHIFT SPEED	≤ 600 rpm	≤ 600 rpm		
SLIDING CURSOR SHIFT FORCE	≤ 0.20 Ncm	≤ 0.20 Ncm		
LIFESPAN	Theoretically unlimited	Theoretically unlimited		
TRANSDUCER BODY CONSTRUCTION MATERIAL	Stainless steel 316	Stainless steel 316 Anodised aluminium		
POSITION READER CONSTRUCTION MATERIAL	Floating Magnet Slider Ferrobore Neodymium	Floating magnet slider Anodised aluminium		
ELECTRICAL CONNECTIONS	RK5-C Conn. 5 poles M12 M.	RK2 PUR 8-wire cable 1 m.		
OUTPUT SIGNALS	Analogue 1 position cursor	Analogue 1 position cursor		
	CANopen DS-301 Interface V4.01 Device Profile	RK2 XL319 0-10Vdc/10-0VdcRK2 XL353 4-20mA/20-4mA		
PROTECTION RATING	IP69K	IP67		
MECHANICS AND ANCHORAGE	Mechanical anchorage with ø48mm internal flange	Mechanical anchorage and self-aligning drive on two self-aligning ball joints.		
HOUSING SIZE/LENGTH	154.72609.7 mm	250 1200 mm closed rod 302 2202 mm open rod		
	CANOPER	ANAL OGUE		



MAGNETOSTRICTIVE TRANSDUCER CONNECTORS





CON002

CON028





			WRG-A	WRP-A	WRP-S	WRA-A	WRA-S	IK4-P	WRA-F	WRA-E	RK4	RK5-A	RK5-C
CON 069	4 PIN EV	IP67	Х										
CON006	4 PIN EV	IP65	Х										
CON031	5 PIN M12 (UL)	IP67	Х	Х		Х			Х	Х	Х	Х	Х
CON041	5 PIN M12 90° (UL)	IP67	Х	Х		Х			Х	Х	Х	Х	Х
CON035	8 PIN M12 (UL)	IP67		Х	Х	Х	Х						
CON 042	8 PIN M12 90°	IP67		Х	Х	Х	Х						
CON117	8 PIN M12 90° (UL)	IP67		Х	Х	Х	Х						
CON 021	6 PIN M16	IP40		Х	Х	Х	Х						
CON 022	6 PIN M16	IP67		Х	Х	Х	Х						
CON118	6 PIN M16 (UL)	IP67		Х	Х	Х	Х						
CON023	6 PIN M16 90°	IP67		Х	Х	Х	Х						
CON 026	7/8 PIN M16	IP40		Х	Х	Х	Х						
CON 027	7/8 PIN M16	IP67		X	Х	X	Х						
CON 028	7/8 PIN M16 90°	IP67		Х	Х	Х	Х						
CAV011	M12 5 PIN CABLE 2M.	IP67	Х	X		X			X	Х	Х	X	Х
CAV 021	M12 5 PIN 90° CABLE 2M.	IP67	Х	Х		Х			Х	Х	Х	Х	Х
CAV 002	M12 8 PIN CABLE 2M.	IP67		Х	Х	Х	Х						
CAV005	M12 8 PIN 90° CABLE 2M.	IP67		Х	Х	Х	Х						
CON380	5 PIN M12 M. PROFIBUS	IP67						Х					
CON390	5 PIN M12 F. PROFIBUS	IP67						Х					
CON089	4PIN M12 M. COD. D	IP67							X	Х			
PCAV700	M8 4 PIN CABLE 3M.	IP67						Х					
PCAV702	M8 F. 5 PIN CABLE 3M.	IP67						Х					
PCAV703	M8 M. 5 PIN CABLE 3M.	IP67						Х					



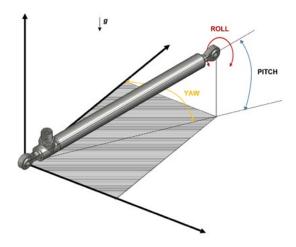
HALL-EFFECT 3-DIMENSIONAL TWIST TRANSDUCERS

TWIIST HALL EFFECT TRANSDUCERS - TECHNOLOGY

The primary element of the TWIIST technology is a 3D Hall effect microchip mounted on a circuit board and coupled with a helical magnetic field.



The primary element installed at the end of the inner support rod is free to move linearly into the magnetic helix. From the variation of the field angle of the magnetic helix along the cylindrical housing, the position of the Hall microchip (located inside the transducer) is determined, and thus the displacement measurement.











These three sensors combined provide this set of infomation:



Real-time absolute position



Real-time & max speed



Real-time acceleratio



Tilt angle X, Y, Z



Real-time & Max sensor temperature



Working time



Km cursor travel

MULTIVARIABLE TRANSDUCER:

This position transducer represents a new concept of sensing; the same electronic circuit includes several sensors (position, tilt and temperature for example), the firmware processes simultaneously data from the sensors and the fieldbus interface transmits the measurement values according to use-specified data rates.

FIRMWARE UPGRADE:

In addition, the sensor is equipped with a Boot Loader, which can update the sensor directly in the field via Can Open or IO-Link BUSes remotely



Firmware update



Personalized firmware



TWIIST HALL EFFECT TRANSDUCERS

MAIN TECHNICAL CHARACTERISTICS







MODEL	LSA	LML	LMC	
USEFUL ELECTRICAL STROKE	50900 mm	100900 mm	100900 mm	
INDEPENDENT LINEARITY	±0.15%	±0.15%	±0.15%	
RESOLUTION	typical 12 bit	typical 14 bit	typical 14 bit	
REPEATABILITY	typical < 0.1% FS	typical < 0.05% FS	typical < 0.05% FS	
SAMPLING TIME	typical 300 μs	typical 1 ms	typical 1ms	
PROPERTIES OF MEASUREMENT PRINCIPLE	Hall effect (system without physical contact)	Hall effect (system without physical contact)	Hall effect (system without physical contact)	
OPERATING TEMPERATURE	-40+85°C	-40+85°C	-40+85°C	
POSITION READER SHIFT SPEED	≤5 m/s	≤5 m/s	≤5 m/s	
SLIDING CURSOR SHIFT FORCE	≤1N	≤lN	≤1N	
LIFESPAN	Theoretically unlimited	Theoretically unlimited	Theoretically unlimited	
RANSDUCER BODY CONSTRUCTION MATERIAL	AISI444 stainless steel, brass, anodized aluminum, PA12	AISI444 stainless steel, brass, anodized aluminum, PA12	AISI444 stainless steel, brass, anodized aluminum, PA12	
ELECTRICAL CONNECTIONS	LSA/Z Conn. 4 p oles M12 LSA/A Conn. 5 p oles M12 LSA/H Conn. 8 p oles M12 (only for ratiometric output)	Conn 5 poles M12	Conn 5 poles M12	
OUTPUT SIGNALS	Analogue (full redundant only for ratiometric output)	Position Tilt X, Y, Z Acceleration X, Y, Z Speed Temperature	Position Tilt X, Y, Z Acceleration X, Y, Z Speed Temperature	
	0-10Vdc/10-0Vdc 010Vdc/100Vdc (supply 1018Vdc) 4-20mA/20-4mA 1090%/9010% Vsupply (ratiometric)	IO Link Device profile vr. 1.1.2 General smart Sensors COM3	DS-301 CANopen application layer and communication profile Vr 4.2.0 DS-302 Additional application layer function Vr 4.1.0 DS 406 Device profile for encoders Vr 4.1.0 DS 410 Device profile for inclinometers (class C2) Vr 2.0.0	
PROTECTION RATING	IP67	IP67	IP67	
MECHANICS AND ANCHORAGE	LSA/A Self aligning swivel ball joints LSA/B Self aligning ball joints LSA Screw fixing	LML/A Self aligning swivel ball joints LML/B Self aligning ball joints LML Screw fixing	LMC/A Self aligning swivel ball joints LMC/B Self aligning ball joints LMC Screw fixing	
HOUSING SIZE/LENGTH	134 984 mm	184984 mm	184 984 mm	
	ANALOGUE REDUNDANT	♦ IO -Link REDUNDANT	CANOPER REDUNDANT	



ACCESSORIES, CONNECTORS AND CABLES FOR TWIIST HALL EFFECT TRANSDUCERS

	CONFIGURATION OPTION		
PKIT 1567	BALL JOINTS		A
PKIT 1565	AXIAL JOINTS		В
PKIT 1566	SS AXIAL JOINTS (AISI316)	STAINLESS STEEL	С
PKIT 1568	SS BALL JOINTS (AISI316)	STAINLESS STEEL	D



PKIT 1567- PKIT 1568



PKIT 1567- PKIT 1566



			LSA	LML	LMC
CON031	5 PIN M12	IP67	Х	Х	Х
CON041	5 PIN M12 90°	IP67	Χ	Х	Х
CON035	8 PIN M12	IP67	Χ	Х	
CON042	8 PIN M12 90°	IP67	Х	Х	
CAV501	2 (M/F) M12 5 PIN CABLE 2M.	IP67		Х	
CAV502	2 (M/F) M12 5 PIN CABLE 5M.	IP67		Х	
CAV503	2 (M/F) M12 5 PIN CABLE 10M.	IP67		Х	



CON031



CON035



CON041



CON042



CAV501



CAV502



CAV503



POTENTIOMETRIC POSITION TRANSDUCERS

MAIN TECHNICAL CHARACTERISTICS







MODEL	LT /LT67	PC / PC67	PK	
USEFUL ELECTRICAL STROKE	50900 mm	50750 mm	1002000 mm	
INDEPENDENT LINEARITY	±0.05%	±0.05%	±0.05%	
RESOLUTION	Infinite	Infinite Infinite		
REPEATABILITY	< 0.01 mm	< 0.01 mm	< 0.01 mm	
RESISTANCE	5K0hm/50600 10K0hm/750900	5K0hm/50600	5K0hm/100300 10K0hm/4001000 20K0hm/12502000	
OPERATING TEMPERATURE	-30+100°C	-30+100°C	-30+100°C	
STORAGE TEMPERATURE	-50+120°C	-50+120°C	-50+120°C	
SHIFT SPEED	LT ≤10 m/s LT67 ≤ 3 m/s max ≤ 5 m/s	PC ≤ 5 m/s, PC67 ≤ 3m/s max ≤ 5m/s	≤10 m/s	
SHIFT FORCE	LT-S ≤ 3,5N (IP60) LT-P ≤ 10N (IP65) LT67 ≤ 20N (IP67)	PC ≤ 15N PC67 ≤ 30N	≤1.2N	
LIFESPAN	>100 x 10 ⁶ manoeuvres	>100 x 10 ⁶ manoeuvres	> 100 x 10 ⁶ manoeuvres	
TRANSDUCER BODY CONSTRUCTION MATERIAL	Anodised aluminium Nylon 66 GF 40	Anodised aluminium Nylon 66 GF 40	Anodised aluminium Nylon 66 GF 40	
DRIVE SHAFT CONSTRUCTION MATERIAL	Stainless steel AISI 303	Stainless steel AISI 303	Nylon Cursor 66 GF 40 Latilub 73/13	
PROTECTION RATING	LT/S IP60 LT/P IP6 LT67 IP67	PC IP65 PC67 IP67	IP40	
MECHANICS AND ANCHORAGE	Mechanical drive with MG threaded shaft, anchorage brackets with variable centre-to-centre distance	Mechanical anchorage and self-aligning drive on two self-aligning ball joints	Mechanical drive with joint for taking up play, M5 thread anchorage brackets with variable centre-to-centre distance	
DIMENSIONS / HOUSING LENGTH	112977 mm	185898 mm	2532171 mm	
	N.® ↑ State RoHS✓	V.P-∏R. DROHS✓	NoHS√	
	(Ex)	(EX)	(Ex)	











MODEL	PAl	PY1	PY2	PV3	
USEFUL ELECTRICAL STROKE	25150 mm	25150 mm	10150 mm	25150 mm	
INDEPENDENT LINEARITY	± 0.2%/25 ± 0.1%/50100 ± 0.05%/125150	± 0.2%/25 ± 0.1%/50100 ± 0.05%/125150	± 0.3%/10 ± 0.2%/25 ± 0.1%/50	± 0.2%/25 ± 0.1%/50	
RESOLUTION	Infinite	Infinite	Infinite	Infinite	
REPEATABILITY	< 0.01 mm	< 0.01 mm	< 0.01 mm	< 0.01 mm	
RESISTANCE	1KOhm/25 5KOhm/50150	1KOhm/25 5KOhm/50150	1K0hm/1025 mm 5K0hm/ 50150 mm	1K0hm/25 mm 5K0hm/50150 mm	
OPERATING TEMPERATURE	-30+100°C	-30+100°C	-30+100°C	-30+100°C	
STORAGE TEMPERATURE	-50+120°C	-50+120°C	-50+120°C	-50+120°C	
SHIFT SPEED	≤5 m/s	≤10 m/s ≤10 m/s		≤10 m/s	
SHIFT FORCE	≤1.2N	≤ 0.3N	≤ 0.4N	≤ 0.4N	
LIFESPAN	>100 x 10 ⁶ manoeuvres	>100 x 10 ⁶ manoeuvres	>100 x 10 ⁶ manoeuvres	>100 x 10 ⁶ manoeuvres	
TRANSDUCER BODY CONSTRUCTION MATERIAL	Anodised aluminium Nylon 66 GF 40	Anodised aluminium Nylon 66 GF 40	Anodised aluminium Nylon 66 GF 40	Anodised aluminium Nylon 66 GF 40	
DRIVE SHAFT CONSTRUCTION MATERIAL	AISI 303 stainless steel	AISI 303 stainless steel AISI 303 stainless steel		AISI 303 stainless steel	
PROTECTION RATING	IP40	IP40	IP40	IP40	
MECHANICS AND ANCHORAGE	Mechanical drive with joint for taking up play, M4 thread, anchorage brackets with variable centre-to-centre distance	Probe shaft with joint for taking up play, M4 thread, anchorage brackets with variable centre-to- centre distance	Probe shaft with double support and return spring, Ball point. Anchorage brackets with variable centre-to-centre distance	Probe shaft with double support and return spring, Locked against rotation. Ball bearing tip. Anchorage brackets with variable centre-to-centre distance	
DIMENSIONS / HOUSING LENGTH	74.5199.5 mm	63188 MM	48188 mm	63188 mm	
	RoHS√	V.º□Rs. ⊢⊸ourl RoHS✓	V.S ∏R. □ QR. RoHS✓	V.P□R. □ RoHS✓	
	(Ex) VR. XL339	(Ex) VR. XL339	(Ex) VR. XL339	(Ex) VR. XL339	



POTENTIOMETRIC POSITION TRANSDUCERS

MAIN TECHNICAL CHARACTERISTICS



MODEL	PZ12	PZ34/PZ67	IC	PME12	
USEFUL ELECTRICAL STROKE	25150 mm	25250 mm	100550 mm	501000 mm	
INDEPENDENT LINEARITY	± 0.2%/25 ± 0.1% / 5010 ± 0.05% / 125150	± 0.2%/25 ± 0.1% / 50100 ± 0.05% / 125250	±0.1%	± 0.1% / 50100mm ± 0.05% / 1501000mm	
RESOLUTION	Infinite	Infinite	Infinite	Infinite	
REPEATABILITY	< 0.01 mm	< 0.01 mm	< 0.01 mm	≤ 0.08 mm	
RESISTANCE	1K0hm/252K0hm/50mm 3K0hm/754K0hm/100mm 5K0hm/1256K0hm/150mm	1K0hm/252K0hm/50mm 3K0hm/754K0hm/100mm 5K0hm/1256K0hm/150mm 8K0hm/20010K0hm/250mm	10K0hm	5K0hm/50300 10K0hm/330600 20K0hm/6501000	
OPERATING TEMPERATURE	-30+100°C	-30+100°C	-30+100°C	-30+100°C	
STORAGE TEMPERATURE	-50+120°C	-50+120°C	-50+120°C	-50+120°C	
SHIFT SPEED	≤10 m/s	≤10 m/s	≤1.5 m/s	≤10 m/s	
SHIFT FORCE	≤ 0.5N	≤ 0.5N	≤1N	≤ 0.5N	
LIFESPAN	>100 x 10 ⁶ manoeuvres	>100 x 10° manoeuvres	>100 x 10° manoeuvres	>100 x 10° manoeuvres	
TRANSDUCER BODY CONSTRUCTION MATERIAL	Anodised aluminium Nylon 66 GF 40	PZ34: Anodised aluminium Nylon 66 GF 40 PZ67: Steel C45, chrome-plated 20mm	Rod: Anodised aluminium	Anodised aluminium 12.7 mm diameter rod, Nylon 66 GF 40 cursor	
DRIVE SHAFT CONSTRUCTION MATERIAL	AISI 303 stainless steel	AISI 303 stainless steel	Flange: AISI 303 stainless steel	Nylon 66 GF 40	
ELECTRICAL CONNECTIONS	Shielded cable 3-pole 3x0.25-1 m	Shielded cable 3-pole 3x0.25-1 m	ICC conn. 5-pole ICF 3 wires - 200 mm	PME12C conn. 3-pole PME12F 3-pole cable x0.25 - 1m	
PROTECTION RATING	IP60	PZ34 IP60 PZ67 IP67		IP67	
MECHANICS AND ANCHORAGE	PZ12-S Mechanical with brackets PZ12-A Self-aligning joints PZ12-F flange	PZ34-S Mechanical with brackets PZ34-A Self-aligning joints PZ34-F flange PZ67 Self-aligning joints	Mechanical anchorage with internal or external flange	Mechanical with brackets	
DIMENSIONS / HOUSING LENGTH	74.5199.5 mm	83.5 308.5 mm	max.123.5573.5 mm	551065 mm	
	RoHS✓	RoHS✓	RoHS✓	RoHS√ Ex	
	VR. XL339	VR. XL339	VR. XL339	VR. XL339	









MODEL	PMA12	PMI12	PMI-SL/PMI-SLE	
USEFUL ELECTRICAL STROKE	501000 mm	501000 mm	501000 mm	
INDEPENDENT LINEARITY	± 0.1% / 50100mm ± 0.05% / 1501000mm	± 0.1% / 50100mm ± 0.05% / 1501000mm	± 0.1% / 50100mm ± 0.05% / 1501000mm	
RESOLUTION	Infinite	Infinite	Infinite	
REPEATABILITY	≤ 0.08 mm	≤ 0.08 mm	≤0.08 mm	
RESISTANCE	5K0hm/50300 10K0hm/350600 20K0hm/6501000	5K0hm/50300 10K0hm/350600 20K0hm/6501000	5K0hm/50300 10K0hm/350600 20K0hm/6501000	
OPERATING TEMPERATURE	-30+100°C	-30+100°C	-30+100°C	
STORAGE TEMPERATURE	-50+120°C	-50+120°C	-50+120°C	
SHIFT SPEED	≤10 m/s	≤10 m/s	≤10 m/s	
SHIFT FORCE	≤ 0.5N	≤ 0.5N	≤ 0.5N	
LIFESPAN	>100 x 10 ^s manoeuvres	>100 x 10 ⁶ manoeuvres	>100 x 10 ⁶ manoeuvres	
TRANSDUCER BODY CONSTRUCTION MATERIAL	Anodised aluminium Nylon 66 GF 40	Stainless steel rod diameter 16 mm	Stainless steel rod diameter 12.7 mm	
DRIVE SHAFT CONSTRUCTION MATERIAL	Nylon 66 GF 40	Nylon 66 GF 40	Nylon 66 GF 40	
ELECTRICAL CONNECTIONS	3-pole cable x0.25 - 1m	3-pole cable x0.25 - 1m	PMI-SL voltage divider potentiometer output, 3-pole cable x0.25 - 1m PMI-SLE 420mA output, 3-pole cable x0.25 - 1m	
PROTECTION RATING	IP67	IP68	IP68	
MECHANICS AND ANCHORAGE	Self-aligning joints	Mechanical anchorage with internal or external flange	Mechanical anchorage with internal or external flange	
DIMENSIONS / HOUSING LENGTH	2051155 mm	551097 mm	551100 mm	
	RoHS√	MoHS√ RoHS√	RoHS√ (MALOGUE)	
	/cx/	/cx/	/cx/	
	VR. XL339	VR. XL339	PMI-SL VR. XL339	



POTENTIOMETRIC ROTARY POSITION TRANSDUCERS

MAIN TECHNICAL CHARACTERISTICS









MODEL	PS09	PS11	PS20	PR65	
USEFUL ELECTRICAL STROKE	340° ± 4°	345° ± 4°	350° ± 4°	345°±4°	
INDEPENDENT LINEARITY	±1±0.05%	±1±0.05%	±1±0.05%	±1±0.05%	
RESOLUTION	Infinite	Infinite	Infinite	Infinite	
TOTAL RESISTANCE (+-20%)	1/4.7/10K0hm	2/4.7/10K0hm	3/4.7/10K0hm	4/4.7/10K0hm	
OPERATING TEMPERATURE	- 55+100°C	-55+100°C	- 55+100°C	- 55+100°C	
STORAGE TEMPERATURE	- 55+125°C	-55+125°C	- 55+125°C	- 55+125°C	
SPEED OF ROTATION	≤ 600 rpm	≤ 600 rpm	≤ 600 rpm	≤ 600 rpm	
SHAFT TORQUE	≤ 0.20 Ncm	≤ 0.20 Ncm	≤ 0.20 Ncm	≤1.8 Ncm	
LIFESPAN	>100 x 10 ⁶ manoeuvres	> 100 x 10 ⁶ manoeuvres	>100 x 10 ⁶ manoeuvres	>100 x 10 ⁶ manoeuvres	
TRANSDUCER BODY CONSTRUCTION MATERIAL	DAP	DAP	DAP	Nylon 66 GF 30	
DRIVE SHAFT CONSTRUCTION MATERIAL	Stainless steel AISI 303	Stainless steel AISI 303	Stainless steel AISI 303	Stainless steel AISI 303	
ELECTRICAL CONNECTIONS	Welded turrets	Weldedturrets	Welded turrets	Welded turrets	
PROTECTION RATING	IP40	IP40	IP40	IP65	
MECHANICS AND ANCHORAGE	Servo mounting (flange)	Servo mounting (flange)	Servo mounting (flange)	5-pole connector	
DIMENSIONS	External diameter 22,25mm External diameter 3,175mm	External diameter 27,05mm External diameter 3,175mm	External diameter 50,80mm External diameter 6,35mm	External diameter 55 mm External diameter 6 mm	
	V.₽ RoHS√	V.º─Rs. RoHS✓	V.º─□R₁ □ RoHS√	V.S → R ₁ ↓ R ₁ ↓ R ₂	

CONNECTORS AND ACCESSORIES FOR POTENTIOMETRIC TRANSDUCERS













CAV010

CON006

CON002

CON008

CON011

CON012











CON013

CON050

CON293

CON300

PKIT015

SIGNAL CONDITIONERS FOR POTENTIOMETRIC TRANSDUCERS



PCIR-101

PCIR-102

0...10Vdc output

4...20mA output

- Interface module integrated in female connector;
- standard output 0...10Vdc (PCIR 101);
- · standard output 4...20mA (PCIR 102);
- · high linearity (0.01% F.S.0);
- · reduced thermal deviation of Zero and Span;
- · adjustable Zero and Span;



PCIR-A

- 0...10Vdc output
- · high input impedance (> 100 M0hm);
- standard output 0...10Vdc;
- · linearity error (0.02% F.S.0);
- · simultaneous processing of two transducers;
- · reduced temperature deviation (0.01% F.O.S. / °C);
- · ready for DIN EN50035 and EN50022 mounting;
- · MORO31 female connector;

			LT	PC	PC67	PK	PA1	PY1	PY2	PY3	PME	IC
CON 002	3 PIN	IP40	Х	Х								
CON006	4 PIN	IP65	Х			Х						
CON 008	4 PIN	IP65		Х								
CON011	5 PIN	IP40	Х	Х		Х	Х	Х	Х	Х		
CON011	5 PIN	IP67	Х	Х		Х	Х	Х	Х	Х		
CON011	5 PIN 90°	IP67	Х	Х		X	Х	Х	Х	X		
CON293	4 PIN M12	IP67			Х							
CON050	4 PIN M12 90°	IP67			Х							
CAV 010	3 PIN	IP67									Х	
CON300	6 PIN	IP66										Х



POSITION TRANSDUCERS

MAIN TECHNICAL CHARACTERISTICS









MODEL	GRA	GRN	GIB	GIG	
USEFUL ELECTRICAL STROKE	±15°-360° (15° step in analogue versions)	± 15°-360° (15° step in analogue versions)	±10° ±15° ±20° ±30° ±45° ±60° ±85° (dual XY axis) ±180° (single Z axis)	±10° ±15° ±20° ±30° ±45° ±60° ±85° (dual XY axis) ±180° (single Z axis)	
UNIT OF MEASUREMENT	Angular Degrees	Angular Degrees	Angular Degrees	Angular Degrees	
INDEPENDENT LINEARITY	±0.5%FS.	±0.5%FS.	< ± 0.5% FS (±10° to ±60°; ±180°); < ± 0.5% FS (±85°)	<±0.5% FS	
RESOLUTION	12 bit (analogue output); 409614 bit divisions (CAN output); 16384 divisions	12 bit (analogue output); 409614 bit divisions (CAN output); 16384 divisions	0.05° (±10° to ±20°); 0.05°(±30°); 0.1°(±45°); 0.1°(±60°); 0.1°(±85°); 0.1° (±180°) analogue; 0.05° for CANopen version	0.05° (±10° to ±20°); 0.05° (±30°); 0.1°(±45°); 0.1°(±60°); 0.1° (±85°); 0.1° (±180°) analogue; 0.05° for CANopen version	
SAMPLING TIME	4 msec	4 msec	67 msec	67 msec	
PROPERTIES OF MEASUREMENT PRINCIPLE	Hall effect	Hall effect	MEMS technology (Micro-Electro-Mechanical Systems)	MEMS technology (Micro-Electro-Mechanical System	
OPERATING TEMPERATURE	-40+85°C	-40+85°C	-40+85°C	-40+85°C	
STORAGE TEMPERATURE	-40+85°C	-40+85°C	-40+85°C	-40+85°C	
LIFESPAN	35 Mil. operations (stroke ±75°)	Theoretically unlimited	Theoretically unlimited	Theoretically unlimited	
TRANSDUCER BODY CONSTRUCTION MATERIAL	Transducer: PBT (polybutylene terephthalate)	Transducer: PBT (polybutylene terephthalate)	Transducer: PBT (polybutylene terephthalate)	Transducer: PBT (polybutylene terephthalate)	
POSITION READER CONSTRUCTION MATERIAL		Floating Magnetic Cursors 316 L Stainless Steel SmCo Samarium Cobalt			
OUTPUT SIGNALS	Ratiometric, Analogue, CANopen, CAN SAE J1939	Ratiometric, Analogue, CANopen, CAN SAE J1939	Ratiometric, Analogue, CANopen	Ratiometric, Analogue, CANopen	
	0.5-4.5Vdc/4.5-0.5Vdc 0-10Vdc/10-0Vdc 4-20mA/20-4mA CANopen, CAN SAE J1939	0.5-4.5Vdc/4.5-0.5Vdc 0-10Vdc/10-0Vdc 4-20mA/20-4mA CANopen, CAN SAE J1939	0.5-4.5Vdc/4.5-0.5Vdc 0-10Vdc/10-0Vdc 4-20mA/20-4mA CANopen	0.5-4.5Vdc/4.5-0.5Vdc 0-10Vdc/10-0Vdc 4-20mA/20-4mA CANopen	
OUTPUT TYPE	Single / Redundant	Single / Redundant	Single	Single / Redundant	
PROTECTION RATING	Output conn. AMP (IP X9K) Output cable(IP 68)	Output conn. AMP (IP X9K) Output cable (IP 68) Output cable +Conn. M12 - 67	Output conn. M12 (IP67) Output cable (IP X9K)	Output conn. M12 (IP67) Output cable (IP X9K)	
MECHANICS AND ANCHORAGE	Angular movement detection shaft integral with transducer body 2 anchorage holes	3 anchorage holes	3 anchorage holes	3 anchorage holes	
HOUSING SIZE/LENGTH	54.9 x 30.8 x H27.5+13.6 Shaft mm.	65.4 × 43.8 x H 14.2 mm	65.4 × 43.8 x H 14.2 mm	84 x 70 x H37.9 mm.	
	ANALOGUE CANOPER	ANALOGUE CANOPEA	ANALOGUE CANOPOR	ANALOGUE REDUNDANT	





























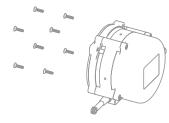


MODEL	GIG RELAY GIT		GSF	GSH-S	GSH-A	
USEFUL ELECTRICAL STROKE	±10°±15°±20°±30°± 45°±60° (dual XY axis)	±10° ±15° ± 20° ± 30° ± 45° ± 60° (dual XY axis)	1800-2300-3300-4300- 4800-5300- 6300-7300-8300	1800-2300-3300-4300- 4800-5300- 6300-7300-8300-10000- 12500	POSITION: 1800-2300-3300-4300- 4800-5300-6300-7300-8300 TILT:±180° (single Z axis)	
UNIT OF MEASUREMENT:	Angular Degrees	Angular Degrees	mm	mm	mm / Angular Degrees	
INDEPENDENT LINEARITY	< ± 0.15% FS	< ± 0.15% FS (±15° to ± 60°; ±180°); < ± 0.3% FS (± 85°)	± 0.25% FS (1800mm to 4300mm) ± 0.5% FS (4800mm to 8300mm)	±0.5 %F.S.	POSITION: ±0,5%F.S. TILT: < ±0,5% FS	
RESOLUTION	0.01°(±10° T0 ±20°); 0.02°(±30°); 0.03°(±45°); 0.04°(±60°)	Analogue outputs 0.01° (±10° to ±20°); 0.02°(±30°); 0.03°(±45°); 0.04°(±60°); 0.05°(±85°); 0.1°(±180°). CANopen output: 0.01°)	Infinite for potentiometer output analogue outputs 0.54.5V, 010V, 420mA 12 bit; CANopen 14/16 bit output	Analogue outputs 0.54.5V, 010V, 420mA12 bit; CANopen 14/16 bit output	POSITION: 14 bit (uscita CAN); 16384 divisioni TILT:0.1° (±180°)	
SAMPLING TIME	67 msec	67 msec	17 msec	17 msec	POSITION: 67msec. TILT:10 msec.	
PROPERTIES OF MEASUREMENT PRINCIPLE	MEMS technology (Micro-Electro-Mechanical Systems)	MEMS technology (Micro-Electro-Mechanical Systems)	Potentiometer	Hall effect	POSITION: Hall effect TILT:MEMS technology (Micro-E- lectro-Mechanical Systems)	
OPERATING TEMPERATURE	-40+85°C	-40+85°C	-40+85°C	-40+85°C	-40+85°C	
STORAGE TEMPERATURE	-40+85°C	-40+85°C	-40+85°C	-40+65°C	-40+65°C	
LIFESPAN	Theoretically unlimited	Theoretically unlimited	250,000 cycles (strokes up to 5300mm) otherwise 2,000 km travelled; @ typical speed 1m/s, typical acceleration1g	500,000 cycles @ typical speed 1m/s, typical acceleration 0.5g 250,000 cycles @ typical speed 2m/s, typical acceleration 1g	POSITION: 500,000 cycles @ typical speed 1m/s, typical acceleration 0.5g 250,000 cycles @ typical speed 2m/s, typical acceleration 1g TILT: Theoretically unlimited	
TRANSDUCER BODY CONSTRUCTION MATERIAL	Transducer: PBT (polybutylene terephthalate)	Transducer: PBT (polybutylene terephthalate)	Transducer: PBT Cable: AISI316 stainless steel coated with nylon Ø 0.85mm	Transducer: PBT Cable: AISI316 stainless steel coated with nylon () 0.85mm	Transducer: PBT Cable: AISI316 stainless steel coated with nylon Ø 0.85mm	
POSITION READER CONSTRUCTION MATERIAL	-	-	-	-	-	
OUTPUT SIGNALS	Relay output	Ratiometric, Analogue, CANopen	Potentiometric, Analogue, CANopen	Analogue, CANopen	CANopen output 14/16 bit	
	Relay Output 1 (N.C. / N.O.) Relay Output 2 (N.C. / N.O.)	0.5-4.5Vdc/4.5-0.5Vdc 0-10Vdc/10-0Vdc 4-20mA/20-4mA CANopen	CANopen DS-301 Interface V4.01 Device Profile	DPVO Profibus interface on RS485 according to IEC 61158	CANopen DS-301 Interface V4.01 Device Profile	
OUTPUT TYPE	Single	Single / Redundant	Single / Redundant	Single / Redundant / Semi- redundant	Single / Redundant / Semi-redundant	
PROTECTION RATING	Output conn. M12 (IP67) Output cable (IP X9K)	Output conn. M12 (IP67) Output cable (IP X9K)	IP67	IP67	IP67	
MECHANICS AND ANCHORAGE	3 anchorage holes	4 anchorage holes	Mechanical wire drive with spring return	Mechanical wire drive with spring return	Mechanical wire drive with spring return	
HOUSING SIZE/LENGTH	84 x 70 x H37.9 mm.	66 x 90 x H35.5 mm.	107.5 x 107.5 x H80.5 mm.	107,5 x107,5 x H65 mm. (18006300 mm.) 107,5 x107,5 x H68 mm. (73008300 mm.) 125 x125 x H91,8 mm. (1000012500 mm.)	107,5 x107,5 xH87 mm. (18008300 mm.)	
	REDUNDANT	AMALOGUE REDUNDANT	ANALOGUE REDUNDANT	ANALOGUE REDUNDANT	AMALOGUE REDUNDANT	

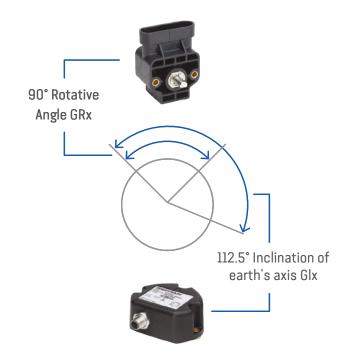


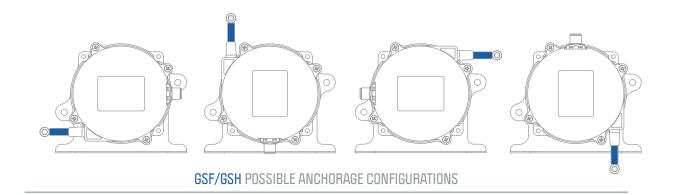
ACCESSORIES





FLANGE MODEL B - FLA034







ROTATIVES, INCLINOMETERS/TILT, DRAW WIRES TRANSDUCERS CONNECTORS











CAV002

CAV005

CAV011

CAV021

CAV035











CON031

CON041

CON050

CON293

PCON010



PCON013

			GRA	GRN	GIB	GIG	GIG-RELAY	GIT	GSF	GSH-S	GSH-A
CON293	4 PIN M12	IP67							Х	Х	
CON050	4 PIN M12 90°	IP67							Х	Х	
CON031	5 PIN M12 (UL)	IP67			Х					Х	Х
CON041	5 PIN M12 90° (UL)	IP67			Х					Х	Х
CON035	8 PIN M12 (UL)	IP67				Х	X	Х	Х	Х	Х
CON 042	8 PIN M12 90°	IP67				Х	Х	Х	Х	Х	Х
CON117	8 PIN M12 90° (UL)	IP67				Х	Х	Х	Х	Х	Х
CONO11	M12 5 PIN CABLE 2M.	IP67			Х					Х	Х
CON021	M12 5 PIN 90° CABLE 2M.	IP67			Х					Х	Х
CAV 002	M12 8 PIN CABLE 2M.	IP67				Х	Х	Х	Х	Х	Х
CAV 005	M12 8 PIN 90° CABLE 2M.	IP67				Х	Х	Х	Х	Х	Х
PCON010	PUR 2M CABLE + CONN. 6 PIN DEUTSCH	IP67	Х								
PCON013	PUR 2M CABLE + CONN. 6 PIN AMP	IPX9K	χ	Х	Х						



WIDE RANGE OF PRODUCTS ONE FOR EACH APPLICATION

MODEL	TECHNOLOGY	RUN	LINEARITY	RESOLUTION	OUTPUTS	CERTIFICATIONS
WPG-A		501500	± 0.02%	Infinite		
WPP-A			± 0.02% - ± 0.04%	16 bit	Analogue	
WPP-S		502500	± 0.02%	20 – 40 μm	SSI	
WPA-A			± 0.01% - ± 0.04%	16 Bit	Analogue	cULus
WPA-S				0,5 – 40 μm	SSI	cULus
WPL-A			± 0.01% - ± 0.02%	5 – 100 μm	IO-Link	cULus
MK4-P		504000		1μm	Profibus	
WPA-F			± 0.01% - ± 0.02%	·	Profinet	
WPA-E				0,5 - 40 μm	Ethercat	
WRG-A		501500	± 0.02%	Infinite		
WRP-A			± 0.02% - ± 0.04%	16 bit	Analogue	
WRP-S	MAGNETOSTRICTIVE	502500	± 0.02%	20 – 40 μm	SSI	
WRA-A			± 0.01% - ± 0.04%	16 bit	Analogue	cULus
WRA-S			± 0.01% - ± 0.02%	0,5 – 40 μm	SSI	cULus
IK4-P			20.0170 20.0270	1μm	Profibus	00200
WRA-F		504000	± 0.01% - ± 0.02%	2 5	Profinet	
WRA-E		001000	20.0170 20.0270	0,5 - 40 μm	Ethercat	
RK2					Ethoroat	
RK4			± 0.02%		Analogue	
RK5-A				Infinite	Allalogue	
RK5-C		502500	± 0.04%	iiiiiiite	CANopen	
RK2 XL319		501000	± 0.02%	-	Analogue	
LS-A		50900	10.02 /6		Analogue	
LM-L	HALL	30900	± 0.015%	Infinite	IO-Link	
LM-C	HALL	100900	10.015 /6	minite	CANopen	
LT/LT67	DOTENTIOMETED	50900			САМОРЕП	
PC/PC67	POTENTIOMETER		. 0 05%			
PK		50750	± 0.05%			
PA1		1002000				
PA1 PV1		25150 25150	± 0.2% - ± 0.05%			
PV2 PV3		10250	± 0.3% - ± 0.1%			
PZ12		25150		Infinite	Potentiometric Voltage divider	Atex (XI339)
PZ34/PZ67		25150	± 0.2% - ± 0.05%		Voicage dividei	
		100 550	. 0 10/	_		
IC PME12		100550	± 0.1%			
PMA12			± 0.1% - ± 0.05%			
		501000	. 0 20/ . 0 0 0 0 0/			
PMI12			± 0.2% - ± 0.05%			
PMI-SL/SLE					Potentiometric,	
GSF	POTENTIOMETER	18008300	± 0.25% - ± 0.5%	Infinite 12bit - 14/16bit	Analogue, CANopen, CAN SAEJ1939	
GSH-S	HALL EFFECT	180012500	± 0.5%	Infinite 12bit - 14/16bit	Potentiometric, Analogue, CANopen, CAN SAE J1939	
GSH-A	POSITION: HALL EFFECT TILT: MEMS	18008300	± 0.5%	Infinite 12bit - 14/16bit	Potentiometric, Analogue, CANopen, CAN SAE J1939	
GRA		±15°-360°		12 bit (Analogue):	Ratiometric,	
GRN	HALL EFFECT	(15° step for analogue versions)	±0,5%F.S.	4096 divisions - 14 bit (CAN Output): 16384 divisions	Analogue, CANopen, CAN SAE J1939	El
GIB		100 150 000		Analogue from 0.05° (±10° to ±30°);		
GIG	MEMS (Micro-Electro-	±10° ±15° ±20° ±30° ±45° ±60° ±85°	±0,5%F.S.	to 0.1°(±45 to ±180°); 0.05° CANopen for Analogue version	Ratiometric, Analogue,	
GIT	Mechanical Systems)	I (Inniinia siste aliani		Analogue: from 0.01° (±10°); to 0.1° (±180°). CANopen: 0.01°	CANopen	



ENVIRONMENTAL PROTECTION OF POSITION TRANSDUCERS

	4 / Imm	6 4 %	6 4 000	6 4	7 000	6 4 %	6 %
	0 4 000	0 4 000	5 7	7 🏚		8 🕸	9k 🕢 🎉
	IP40	IP60	IP65	IP	67	IP68	IP69K
				WPG-A	WRG-A		
				WPP-A	WRP-A		
				WPP-S	WRP-S		
				WPA-A	WRA-A		
TIVE				WPA-S	WRA-S		
MAGNETOSTRICTIVE				WPL-A	IK4P		
3NETO				MK4P	WRA-F		
MAC				WPA-F	WRA-E		
				WPA-E	RK2		
				RK2 XL319	RK4		
							RK5-A
							RK5-C
	PK	LT	LT	LT67		PMI12	
	PA1	PZ12	PC	PC67		PMI-SL	
EBS	PY1	PZ34	PR65	PZ67		PMI-SLE	
OMET	PY2			PME			
POTENTIOMETERS	PY3			PMI			
B	PS09			GSF			
	PS11						
	PS20						
ECT				GRN-F		GRA-D	GRA-A
HALL EFFECT				GSH-S		GRN-F	GRN-A
HA				GSH-A			
—				LS-A			
TWIIST				LM-L			
				LM-C			
RS				GIB-F			GIB-A
IMETE				GIG-M			GIB-F
INCLINOMETERS				GIT-M			GIG-F
2							GIT-F





